



ÉMI-TÜV

# WELDING CERTIFICATE

in accordance with EN 1090-1, table B.1.

This welding certificate is valid in connection with the „CERTIFICATE, conformity of the factory production control”, Registration No./date: 1417-CPR-ÉMI-TÜV-IBHT-0203-1-2024/2024-11-18

<b>Manufacturer</b>	<b>NAGÉV RÁCS Kft.</b> <b>4220 Hajdúböszörmény, Kinizsi Pál utca 7.</b>
<b>Essential manufacturing facility(ies)</b>	4220 Hajdúböszörmény, Kinizsi Pál utca 5.
<b>Technical specifications</b>	<b>EN 1090-2:2018</b>
<b>Execution class(es)</b>	EXC2 according to EN 1090-2
<b>Welding process(es)</b> (Reference no. acc. to EN ISO 4063)	135 – MAG welding with solid wire electrode 231 – Indirect projection welding
<b>Parent material</b> (Grade/Standard)	S235 / EN 10025-2 DC01 / EN 10130 X5CrNi18-10 (1.4301) / EN 10088-4
<b>Responsible welding coordinator</b> (name, qualification)	Horváth Kálmán László, IWE/EWE
<b>Substitute</b> (name, qualification)	Tóth Szabolcs, mech. engineer, adequate professional experience
<b>Confirmation</b>	All provisions concerning welding as described in the above mentioned technical specifications were applied.
<b>Begin of validity</b>	2024-09-12
<b>Next surveillance date</b>	2027-09-11 Upon successful completion of the next continuous surveillance, a new certificate will be issued.
<b>Period of validity</b>	This certificate remains valid as long as the conditions laid down in the above mentioned technical specification in reference or the manufacturing conditions in the factory itself are not modified significantly.
<b>Remarks</b>	--

Registrations No.: 1417-CPR-ÉMI-TÜV-IBHT-0203-2-2024

Szentendre, 2024-11-18

  
RUFF ATTILA  
ÉMI-TÜV SÜD Kft.